



Quality systems:

Authority	Certificate No.	Quality System
Afnor certification	2011/39797a	AS9100 Rev C
Afnor certification	2011/39755	ISO 9001:2008
Nadcap	9756153697	NonDestructive Testing (AC7114 Rev F, AC7114S Rev H, AC7114/1 Rev F, AC7114/1S Rev)
Nadcap	9756147278	Heat Treating (AC7102 Rev G, AC7102S Rev D, AC7102/2 Rev B, AC7102/5 Rev B)

Customer qualifications:

Customer	Process	
	Ref	Title
Embraer	NE40-012	Acid and Alkaline cleaning processes
Embraer	NE40-006	Chemical Conversion Coating of Aluminium Alloys
Embraer	NE40-030	CAA of Aluminium Alloys
Embraer	NE41-013	Chemical milling of Aluminium and Aluminium Alloys
Embraer	NE80-008	Electrical bonding
Embraer	NE40-143	Application of Epoxy Primer (MEP 10-059 types I,II and III)
Embraer	NE40-160	High Solids polyurethane and metallic (MICA) enamel (MEP 10-069)
Embraer	NE40-134	Sealing of Aircraft - General Requirements
Embraer	NE07-012	Aluminium Alloys - Hardness and conductivity values
Embraer	NE07-001	Liquid Penetrant Inspection
Embraer	NE40-077	Equipment for Thermal Processing - Temperature control and classification
Embraer	NE40-002	Solution heat treatment - Aluminium Alloys,
Embraer	NE40-003	Artificial Aging
Airbus	ABP3-1119	Heat treatment of Aluminium
Airbus	ABP3-1123	Application of corrosion inhibiting primer to an internal or external surface
Airbus	ABP4-2130	Application of flexible finish paint to an external surface
Airbus	ABP6-5224	Testing of Aluminium Alloys by electrical conductivity
Airbus	AIPS01-01-004	Installation of solid rivets
Airbus	AIPS01-02-003	Preparation of holes in metallic materials for fastening
Airbus	AIPS01-02-013	Installation of blind bolts and blind rivets - Pull tipe

Airbus	AIPS01-02-017	General assembly and installation of fasteners
Airbus	AIPS01-02-022	Installation of parallel shank threaded fasteners
Airbus	AIPS01-03-004	Installation of helicoil threaded inserts
Airbus	AIPS02-01-001	Chromic acid anodizing of aluminium alloys
Airbus	AIPS02-01-003	Tartaric Sulphuric Anodizing of Aluminium alloys
Airbus	AIPS02-05-001	Chemical Conversion Coating (limitation: for manual application only)
Airbus	AIPS03-03-001	Rework of scratches in aluminium alloys on external surfaces
Airbus	AIPS04-01-001	Heat treatment of aluminium alloys parts
Airbus	AIPS05-02-009	Application of structural paints
Airbus	AIPS05-02-011	Rework of paints on metallic and non-metallic structural paints
Airbus	AIPS05-05-001	Sealing of aircraft structure
Airbus	AIPS05-05-004	Wet Installation of fasteners
Airbus	AIPS07-01-006	Electrical bonding
Airbus	AITM 1-0024	Determination of the completeness of cure of organic coatings
Airbus	AITM 1-0033	Sealants: Determination of the curing rate of sealing materials
Airbus	AITM 1-0070	Surface roughness measurements using surface stylus methods
Airbus	AITM6-1001	Penetrant testing
Airbus	AITM6-6004	Determination of electrical conductivity of aluminium alloys by Eddy Current method
Airbus	ISO 2360	Non-conductive coatings on non-magnetic electrically conductive basis materials - Measurement of coating thickness - Amplitudesensitive
Airbus	ISO 2409	Paints and varnishes - Cross-cut test
Airbus	ISO 2431	Paints and varnishes - Determination of flow time by use of flow cups
Airbus	ISO 2808	Paints and varnishes - Determination of film thickness
Airbus	ISO 6508 (ASTM E18)	Rockwell hardness test (Innovates Europe 676)
Airbus	ISO 7619-1	Rubber, vulcanized or thermoplastic - Determination of indentation hardness - Part 1: Durometer method (Shore hardness), Sealants. Heinrich Bareiss (HP)
Airbus Helicopters	MP 61-41-10 EI070-09-012	Heat treatment of aluminium alloy
Airbus Helicopters	EI041 IFMA 389 EI042 IFMA 195	Detail parts painting
Airbus Helicopters	ASN 461.03 MP 58-21-00	Chemical milling of Aluminium alloys
Airbus Helicopters	EI042 MP 62-41-10 EI071 IGC 04-72-106	Aluminium Conversion
Patria Aviation	-	Manufacturing of metal parts Special processes: Heat treatment, Surface treatment, Painting
Saab	STD 2018	Countersinking for Hi-Lok, Lockbolt and Eddie-Bolt
Saab	STD 1911	Bend radii for sheet

Saab	STD 1963	Chemical milling of Aluminium (casting excluded)
Saab	STD 1966	Chromic acid anodizing
Saab	STD 1969	Cleaning and Passivation of Corrosion Resistant Material
Saab	STD 1970 (Annex A)	Inspection of material and condition for aircraft parts. Hardness and Electrical conductivity. (Saab project)
Saab	STD 1974	Application of Polyurethane topcoat
Saab	STD 2020	Measurement of electrical conductivity
Saab	STD 2754	Chromate Conversion Coating of Aluminium
Saab	STD 3268	Application of Primer
Saab	STD 4049	Penetrant Inspection
Saab	STD 4120	Forming and Straightening of Aluminium Alloys
Saab	STD 4172	Heat Treatment of Aluminium
Saab	STD 4177	Riveting with solid rivets
Saab	STD 4185	Hardness testing - Metallic materials
Saab	STD 4228	Parts and assemblies marking
Saab	STD 4259	Manual cleaning